

9050 X5 Clear Coat

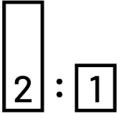
Very popular high-quality HS scratch resistant clear coat characterized by its short drying time, high gloss and long-lasting gloss retention.

- very easy application with excellent overflow
- drying time (60 °C/140 °F): 15-30 min
- brilliant and long-lasting gloss
- high durability and resistance to yellowing
- hardener: 9220, 9230, 9250 or 9270 (vol: 2:1), no thinner


Substrate preparation

The base coat must be completely dry. Clear coat has been tested on WB and SB basecoats.


Substrate preparation

|  | | By volume | By weight |
|-------------------------------------------------------------------------------------|------------------------------------|-----------|-----------|
| | | | |
| | 9050 X5 Clear Coat | 2 | 1000 |
| | 9220/9230/9250/9270 2K Hardener | 1 | 510 |

Spray gun setup

| | | |
|-------------------------------------------------------------------------------------|------------------------|----------------------------|
|  | Nozzle | 1,2 - 1,4 mm |
| | Pressure (upper cup) | 1.5 - 2.0 bar |
| | Pressure (suction cup) | Verify manufacturer's info |

Application

| | | |
|-------------------------------------------------------------------------------------|------------------------------|------------|
|  | Number of coats | 2 |
| | Flash-off between layers | 5 - 10 min |
| | Dry film thickness [microns] | 40 - 50 |

Drying

9050 X5 Clear Coat



| | |
|----------------------|--------------|
| Dry to polish (60°C) | 15 - 30 min |
| Dry to polish (20°C) | 8 - 14 h |
| IR shortwave | 10 - 20 min |
| Potlife (20°C) | 60 - 120 min |

Complementary products

9220 (ultra fast), 9230 (fast), 9250 (standard), 9270 (slow) 2K Hardener

Packaging

| Product no. | Description | Volume/Weight | Packaging [pcs/box] |
|-------------|-----------------|---------------|---------------------|
| 9050-0,75-M | combo packaging | 500 + 250 ml | 12 |
| 9050-1 | / | 1 L | 12 |
| 9050-5 | / | 5 L | 3 |

Volatile organic compounds

The VOC value for this product is 577 g/L

The product category is VOC 2004/42/II B(e) (840).

Shelf life

Min. 24 months from the production date under normal storage conditions and unopened can.

Additional information

FOR PROFESSIONAL USE ONLY!

Always read the instructions.

IMPORTANT: This product contains hazardous substances at work so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation.

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.

Information and methods described are based on the best information and practices known to us and serve merely as guidelines for optimal use, without liability to performance, results or fitness for any intended use. We do not accept any responsibility for the Silco d. o. o. / Šentrupert 5a / 3303 Gomilsko / Slovenia / [+386 \(0\)3 703 31 80](tel:+386037033180) / www.silco.si



Technical data sheet

2025-5

9050 X5 Clear Coat

behaviour of the product or damage arising from the use of the product. Before using the product, the user must check if this is the latest version.

All products mentioned in this data sheet are trademarks owned by Silco.