

## **6080 B8 Multi-Light**

Universal lightweight polyester putty with low specific weight enables to fill irregularities and dents with significantly less product (by weight) in comparison to conventional putties. Excellent adhesion to galvanized and electrozinc-coated metals, aluminium and steel surfaces.

- very easy to spread
- non-porous, smooth surface
- excellent sanding, beginning with P120
- specific weight 1.25-1.3 kg/L

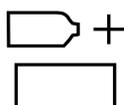
### **Substrate preparation**

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Surfaces to be treated must be clean, dry, rust-free and grease-free. Optimal adhesion can be achieved on well abraded surface. For aluminium and galvanized steel, use matting pad and matting paste to improve adhesion.

### **Mixing ratio**

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#### **By weight**

6080 B8 Multi-Light	100 %
6065/6067 Hardener for Polyester putty	2 - 3 %

Mix the putty and hardener thoroughly until the colour is even.

Do not overdose! Excessive quantity of hardener can cause colour change on the topcoat.

### **Application**

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Recommended minimum application temperature is 10°C.

### **Drying**

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Ready to sand  
[20°C/68°F] 20 - 30 min

Pot life  
[20°C/68°F] 3 - 4 min

It is not recommended to use IR or any other high temperature drying equipment if the temperature control is not possible, while the maximum temperature for drying of the putty is 45°C/113°F.

Forced drying of polyester putty at elevated temperatures can lead to problems with adhesion.

### **Sanding**



**Only dry sanding!**

P180 - 240 (small repairs, lower thickness of putty)

P120 (higher thickness of putty)

Packaging	Description	Volume/weight	Packaging
6080-CT-1,65	Beige	1,65 L (cartridge)	4
6080-1,5	Beige	1,5 L	8

The hardener is included in the packaging.

### **Volatile organic compounds**

The VOC value for this product is 245 g/L.

The product category is VOC 2004/42/IIIB (b) (250)

### **Shelf life**

Min. 12 months from the production date under normal storage conditions and unopened can.

### **Additional information**

FOR PROFESSIONAL USE ONLY!

Always read the instructions.

IMPORTANT: This product contains hazardous substances at work so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation.

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.



Technical data sheet

2024-17

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Information and methods described are based on the best information and practices known to us and serve merely as guidelines for optimal use, without liability to performance, results or fitness for any intended use. We do not accept any responsibility for the behaviour of the product or damage arising from the use of the product. Before using the product, the user must check if this is the latest version.

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