

Description

Adhesion additive for 2K Primer Fillers on plastic substrates

Features & Benefits

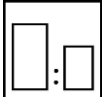
- excellent adhesion on various plastic substrates (PP-EPDM, PP, ABS, PE)
- primer filler can be applied as wet-on-wet or as sandable filler
- additive does not effect the features of the primer filler (sagging, sandability, papper clogging, adhesion of bascoat and clear coat)
- smooth surface

Substrate preparation

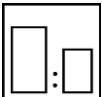
In case of coating plastics: Before application, reheat the object to be painted for 60 minutes at 60 °C/140 °F. Degrease the surface with Silco antisilicone degreaser. Sand/matt with matting paste. Clean again with Silco antisilicone degreaser. Allow parts to dry completely. ATTENTION: Sanded material must be removed completely! After this preparation we recommend doing a wetting test with water. If the water rolls off quickly repeat the pre-treatment. Additionally, use of Antistatic Degreasing Wipe (art.no. 2215) is recommended. Due to the most different kinds of plastic and compounds on the market we recommend pre-testing the product on original plastic parts (application and adhesion).




Application data

Wet-on-wet application

	Primer Filler 5900 3-2-1 Surfacer	
	5900 3-2-1 Surfacer	5 (vol.)
	9230 (fast)/9250 (standard) 2K Hardener	1 (vol.)
	7035 4Plastic	10 %
	Add thinner 7050 to adjust the viscosity.	(20 – 30% thinner)

Normal application (sandable filler)

	Primer Filler 9900 M9 Surfacer	
	9900 M9 Surfacer	5 (vol.)
	9230 (fast)/9250 (standard) 2K Hardener	1 (vol.)
	7035 4Plastik	10 %
	Add thinner 7050 to adjust the viscosity.	(10 – 15% thinner)

	Primer Filler 5900 3-2-1 Surfacer 5900 3-2-1 Surfacer 5 (vol.) 9230 (fast)/9250 (standard) 2K Hardener 1 (vol.) 7035 4Plastik 10 % Add thinner 7050 to adjust the viscosity. (10 – 15% thinner)		
	Primer Filler 9900 M9 Surfacer (fast drying) 9900 M9 Surfacer 3 (vol.) 3950 2K Hardener 1 (vol.) 7035 4Plastik 10 % Add thinner 7050 to adjust the viscosity. (10 – 15% thinner)		
	Spray gun set /air inlet Gravity feed 1,4 – 2,5 mm 1,5 – 2,0 bar Suction feed Verify manufacturer's info		
	Application	<u>Wet-on-wet</u>	<u>Normal application</u>
	Number of coats	1	2 – 3
	Flash off	/	5 – 10 min
	Total dry film build	20 – 25 microns	120 – 180 microns
Drying			
	Drying times of each primer fillers depends on the primer filler, used hardener and thinner. Drying times for each primer filler are available in separate technical data sheets.		
Prod. Nr.	Description	Volume	Packaging Box
7035-0,5	/	0,5 L	12
Shelf life			
Min. 24 months from the production date under normal storage conditions and unopened can.			

Additional Information

FOR PROFESSIONAL USE ONLY!

Always read the instructions.

IMPORTANT: This product contains hazardous substances at work so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation.

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.

Information and methods described are based on the best information and practices known to us and serve merely as guidelines for optimal use, without liability to performance, results or fitness for any intended use. We do not accept any responsibility for the behaviour of the product or damage arising from the use of the product. Before using the product, the user must check if this is the latest version.

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