

2100 Epo-Prime

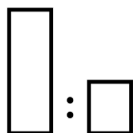
1K aerosol epoxy primer delivers even application, good fill, excellent corrosion protection and fast drying time.

- perfect adhesion to metal (zinc-plated, aluminium), glassware, ceramics, various plastics, wood
- to be used as a welding primer, rust protection primer
- for sand-through areas, spot repair and parts refinishing
- high filling capacity

Substrate preparation

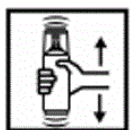
Clean, dry, and degrease the surface with a suitable anti-silicone cleaner.

Mixing ratio



The product is ready for use!

Spraygun setup



Number of coats: 2

Spraying distance: 10 - 15 cm

Flash-off between layers: 5 min

Dry film thickness: 60 µm

After spraying turn the can upside down and spray until the valve is clean. It is strongly recommended that ready to use product is applied at temperature above 15 °C/59 °F.

Drying



Dust dry (20°C/68°F) 15 min

Touch dry (20°C/68°F) 25 min

Dry to sand (20°C/68°F) 45 - 60 min

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Overcoating



Sanding: Dry (manual P400-P500, machine P400)

Overcoating: Can be over coated with any solvent based or waterborne basecoats and topcoats.

Packaging

Product number	Description	Volume/Weight	Packaging
2100-0,4	Grey	400 mL	12

Volatile organic compounds

The VOC value for this product is 840 kg/L

The product category is VOC 2004/42/II B(e) (840).

Shelf life

Min. 24 months from the production date under normal storage conditions and unopened can.

Additional information

FOR PROFESSIONAL USE ONLY!

Always read the instructions.

IMPORTANT: This product contains hazardous substances at work so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation.

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.

Information and methods described are based on the best information and practices known to us and serve merely as guidelines for optimal use, without liability to performance, results or fitness for any intended use. We do not accept any responsibility for the behaviour of the product or damage arising from the use of the product. Before using the product, the user must check if this is the latest version.

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